Work Order ID 117557

ASAP

117557

April-25-14 10:25:16 AM

Item ID: D4410-7 **Accept** *N900040100* **Setup Start** *NS1*

Revision ID: **Stop** *NS2*

Item Name: Conduit

Start Date: 4/25/14 **Start Qty:** 12.00 *12* **Cust Item ID:**

Required Date: 5/07/14 **Req'd Qty:** 12.00 *12* **Customer:**

Reference:

Run Start *NR1*

Approvals: **Process Plan:** M **Date:** **Tooling:** **Date:** **Stop** *NR2*

QC: **Date:** **SPC (Y/N):** **Date:**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	**Revision Nbr**								
D4410	C								
100		0.00							FF 29 14-04-30
100						12			
Small Fab	**Memo**	0.00							
Small Fab	BEND AS PER DWG								
	DEBURR	DAS 27 9-29							
110	QC5- Inspect part completeness to step on W/O	0.00							
110		4/4/29				12			
QC	**Memo**	0.00							
Quality Control									
120	Identify as per dwg & Stock Location: W/4002	0.00							
120						12		EZ 14-4-29	
Packaging	**Memo**	0.00							
Packaging									

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Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Stop** *NR2*

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00					14/4/30		
130									
QC	**Memo**	0.00							
Quality Control									

14.04.29

Picklist Print

April-25-14 10:25:16 AM

Work Order ID: 117557

117557

Parent Item: D4410-7

D4410-7

Parent Item Name: Conduit

Start Date: 4/25/14 **Required Date:** 5/07/14

Start Qty: 12.00 **Required Qty:** 12.00

Comments: IPP REV:A NEW ISSUE 11-11-02 JLM VERIFIED BY:DD IPP
REV:B AS PER PB6 12-08-13 JFS VERIFIED BY:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.625W.049		Purchased	No				f	188.5000		22			
M6061T6T0.625W.049									**				
6061-T6 RD Tube .625 x.049W													

Location	Loc Qty	Loc Code
MAT014	188.5	
124069	4	
m127600	184.5	

FF 14-04-29

22

DART AEROSPACE LTD

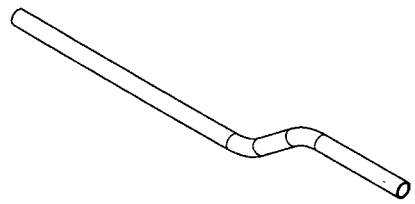
Description: Conduit | Work Order: 117557

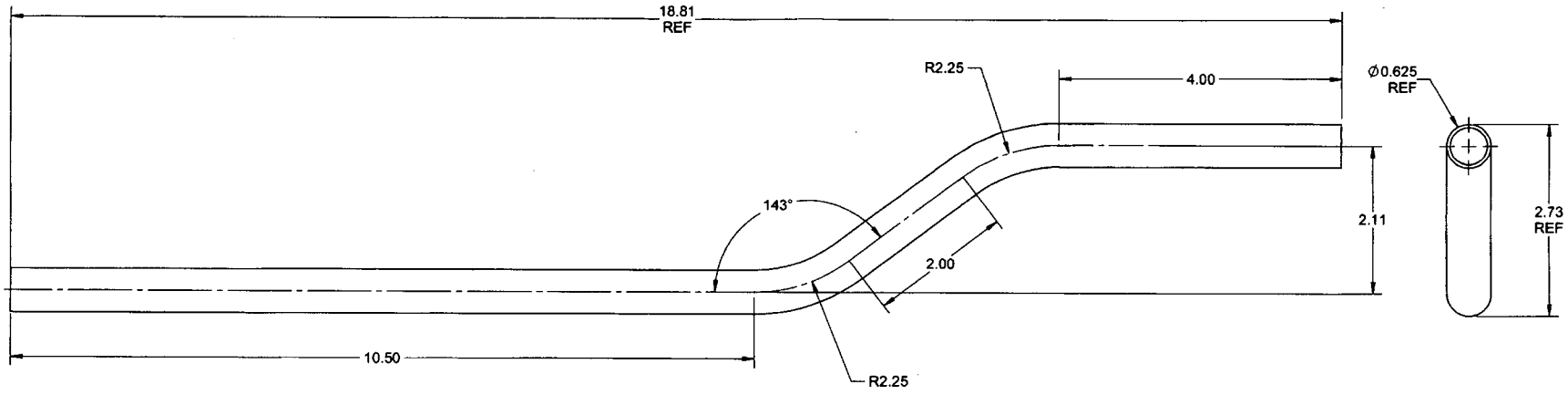
Inspection Drawing: D4410 | Rev: C | Part Number: D4410-7

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
10.50	± 0.030	10.50	✓		SFab-07	
18.81	± 0.030	18.81	✓		11-07	
4.00	± 0.030	4.00	✓		11-07	
2.00	± 0.030	2.00	✓		11-07	
143°	± 1°	143°	✓		11-05	
2.11	± 0.030	2.11	✓		11-08	
2.73	± 0.030	2.73	✓		11-08	
R2.25°	1°	2.25°	✓		as Per Draw	

Measured by:	Checked By: DAS 30 9-89	QC inspector:	Engineering Approval (*if necessary*)
FF			
Date 14-04-~~30~~ 29	Date 14/04/29	Date 14/4/1	Date





D4410-7 CONDUIT

RELEASED
2014 -04- 04

NOTES:
1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING PER
WW-T-700/6 OR AMS 4080 OR AMS 4082
OR QQ-A-200/8 OR QQ-A-225/8
REF. DART SPEC. M6061T60.625W.050
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.17 lbs

APPROVED

DESIGN	VS
DRAWN	VS
CHECKED	DC
MFG. APPR.	JFS
APPROVED	HS
DE APPR.	DS
DATE	14.02.20

DART AEROSPACE USA, INC.
KENT, WA

DRAWING NO. D4410 REV. C
SHEET 8 OF 12
TITLE CO-PILOT COLLECTIVE HEAD SCALE NTS

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